

# Tyfo® SEH-25A Composite using Tyfo® S Epoxy

## DESCRIPTION

The Tyfo® SEH-25A Composite is comprised of Tyfo® S Epoxy and Tyfo® SEH-25A reinforcing fabric. Tyfo® SEH-25A is a custom weave, uni-directional glass fabric used in the Tyfo® Fibrwrap System. The glass material is orientated in the 0° direction with additional glass cross fibers at 90°. The Tyfo® S Epoxy is a two-component epoxy matrix material.

## USE

Tyfo® SEH-25A Fabric is combined with Tyfo® epoxy material to add strength and ductility to bridges, buildings, and other structures.

## ADVANTAGES

- Good high temperature properties
- Good low temperature properties
- Long working time
- High elongation
- Ambient cure
- 100% solvent-free
- Rolls can be cut to desired widths prior to shipping

## COVERAGE

Approximately 1,350 sq. ft. (125.4m<sup>2</sup>) surface area with 3 to 4 units of Tyfo® S Epoxy and 1 roll of Tyfo® SEH-25A Fabric when used with the Tyfo® Saturator.

## PACKAGING

Order Tyfo® S Epoxy in 55-gallon (208L) drums or pre-measured units in 5-gallon (19L) containers. Order Tyfo® SEH-25A Fabric in 54" x 300 lineal foot (1.4m x 91.4m) rolls. Typically ships in 12" x 13" x 64" (305mm x 330mm x 1626mm) boxes.

## EPOXY MIX RATIO

100.0 component A to 42.0 component B by volume. ( 100 component A to 34.5 component B by weight.)

## SHELF LIFE

Epoxy - two years in original, unopened and properly stored containers.  
Fabric - ten years in proper storage conditions.

## STORAGE CONDITIONS

Store at 40° to 90° F (4° to 32° C). Avoid freezing. Store rolls flat, not on ends, at temperatures below 100° F (38° C). Avoid moisture and water contamination.

## CERTIFICATE OF COMPLIANCE

- Will be supplied upon request, complete with state and federal packaging laws with copy of labels used.
- Material safety data sheets will be supplied upon request.
- Possesses 0% V.O.C. level.

5/07 Tyfo® SEH-25A  
(Supercedes 2/07)

### TYPICAL DRY FIBER PROPERTIES

Tensile Strength	470,000 psi (3.24 GPa)
Tensile Modulus	10.5 x 10 <sup>6</sup> psi (72.4 GPa)
Ultimate Elongation	4.5%
Density	0.092 lbs./in. <sup>3</sup> (2.55 g/cm <sup>3</sup> )
Weight per sq. yd.	14.9 oz. (505 g/m <sup>2</sup> )

### COMPOSITE GROSS LAMINATE PROPERTIES

PROPERTY	ASTM METHOD	TYPICAL TEST VALUE	DESIGN VALUE*
Ultimate tensile strength in primary fiber direction, psi	D-3039	75,625 psi (521 MPa) (1.5 kip/in. width)	60,500 psi (417 MPa) (1.2 kip/in. width)
Elongation at break	D-3039	2.0%	1.76%
Tensile Modulus, psi	D-3039	3.79 x 10 <sup>6</sup> psi (26.1 GPa)	3.03 x 10 <sup>6</sup> psi (20.9 GPa)
Ultimate tensile strength 90 degrees to primary fiber, psi	D-3039	3,750 psi (25.8 MPa)	3,000 psi (20.7 MPa)
Laminate Thickness		0.025 in. (0.635 mm)	0.025 in. (0.635 mm)

\* Design and specification values will vary based on individual project requirements and applicable safety factors. Contact Fyfe Co. LLC engineers to determine appropriate specification values.

### EPOXY MATERIAL PROPERTIES

Curing Schedule 72 hours post cure at 140° F (60° C).		
PROPERTY	ASTM METHOD	TYPICAL TEST VALUE*
Tg 140° F (60° C) Post Cure (24 hours)	ASTM D-4065	180° F (82° C)
Tensile Strength <sup>1</sup> , psi	ASTM D-638 Type 1	10,500 psi (72.4 MPa)
Tensile Modulus, psi	ASTM D-638 Type 1	461,000 psi (3.18 GPa)
Elongation Percent	ASTM D-638 Type 1	5.0%
Flexural Strength, psi	ASTM D-790	17,900 psi (123.4 MPa)
Flexural Modulus, psi	ASTM D-790	452,000 psi (3.12 GPa)

<sup>1</sup> Testing temperature: 70° F (21° C) Crosshead speed: 0.5 in. (13mm)/min. Grips Instron 2716-0055 - 30 kips  
\* Specification values can be provided upon request.

## HOW TO USE THE TYFO® S COMPOSITE SYSTEM

### DESIGN

The Tyfo® System shall be designed to meet specific design criteria. The criteria for each project is dictated by the engineer of record and any relevant building codes and/or guidelines. The design should be based on the allowable strain for each type of application and the design modulus of the material. The Fyfe Co. LLC engineering staff will provide preliminary design at no obligation.

### INSTALLATION

Tyfo® System to be installed by Fyfe Co. LLC trained and certified applicators. Installation shall be in strict compliance with the Fyfe Co. LLC Quality Control Manual.

### SURFACE PREPARATION

The required surface preparation is largely dependent on the type of element being strengthened. In general, the surface must be clean, dry and free of protrusions or cavities, which may cause voids behind the Tyfo® composite. Column surfaces that will receive continuous wraps typically require only a broom cleaning. Discontinuous wrapping surfaces (walls, beams, slabs, etc.) typically require a light sandblast, grinding or other approved methods to prepare for bonding. Tyfo® FibrAnchors™ are incorporated in some designs. The Fyfe Co. LLC engineering staff will provide the proper specifications and details based on the project requirements.

### MIXING

For pre-measured units in 5-gallon (19L) containers, pour the contents of component B into the pail of component A. For drums, premix each component: 100.0 parts of component A to 42.0 parts of component B by volume (100 parts of component A to 34.5 parts of component B by weight). Mix thoroughly for five minutes with a Tyfo® low speed mixer at 400-600 RPM until uniformly blended.

### APPLICATION

Feed fabric through the Tyfo® Saturator and apply using the Tyfo® wrapping equipment or approved hand methods. See data sheet on this equipment. Hand saturation is allowable, provided the epoxy is applied uniformly and meets the specifications.

### LIMITATIONS

Minimum application temperature of the epoxy is 40° F (4° C). DO NOT THIN, solvents will prevent proper cure.

**COMPONENT A** - Irritant: Prolonged contact to the skin may cause irritation. Avoid eye contact.

### CAUTION!

**COMPONENT B** - Irritant: Contact with skin may cause severe burns. Avoid eye contact. Product is a strong sensitizer. Use of safety goggles and chemical resistant gloves recommended. Remove contaminated clothing. Avoid breathing vapors. Use adequate ventilation. Use of an organic vapor respirator recommended.

### SAFETY PRECAUTIONS

Use of an approved particle mask is recommended for possible airborne particles. Gloves are recommended when handling fabrics to avoid skin irritation. Safety glasses are recommended to prevent eye irritation.

### FIRST AID

In case of skin contact, wash thoroughly with soap and water. For eye contact, flush immediately. For respiratory problems, remove to fresh air. Wash clothing before reuse.

### CLEANUP

Collect with absorbent material, flush with water. Dispose of in accordance with local disposal regulations. Uncured material can be removed with approved solvent. Cured materials can only be removed mechanically.

### TYFO® S COMPOSITE SAMPLES

Please note that field samples are to be cured for 48-hours at 140° F (60° C) before testing. Testing shall be in accordance with ASTM D-3039 and Fyfe Co. LLC sample preparation and testing procedures.

### SHIPPING LABELS CONTAIN

- State specification number with modifications, if applicable
- Component designation
- Type, if applicable
- Manufacturer's name
- Date of manufacture
- Batch name
- State lot number, if applicable
- Directions for use
- Warnings or precautions by law

**KEEP CONTAINER TIGHTLY CLOSED.  
NOT FOR INTERNAL CONSUMPTION.  
CONSULT MATERIAL SAFETY DATA SHEET  
(MSDS) FOR MORE INFORMATION.  
KEEP OUT OF REACH OF CHILDREN.  
FOR INDUSTRIAL USE ONLY.**

## Fyfe Co. LLC

Tyfo® Fibrwrap® Systems  
Nancy Ridge Technology Center  
6310 Nancy Ridge Drive, Suite 103, San Diego, CA 92121  
Tel: 858.642.0694 Fax: 858.642.0947  
E-mail: [info@fyfeco.com](mailto:info@fyfeco.com) Web: <http://www.fyfeco.com>

**Statement of Responsibility:** The technical information and application advice in this publication is based on the present state of our best scientific and practical knowledge. As the nature of the information herein is general, no assumption can be made as to the product's suitability for a particular use or application, and no warranty as to its accuracy, reliability or completeness, either expressed or implied, is given other than those required by State legislation. The owner, his representative or the contractor is responsible for checking the suitability of products for their intended use. Field service, where provided, does not constitute supervisory responsibility. Suggestions made by the Fyfe Co., either verbally or in writing, may be followed, modified or rejected by the owner, engineer or contractor since they, and not the Fyfe Co., are responsible for carrying out procedure appropriate to a specific application.